



FIG. 1

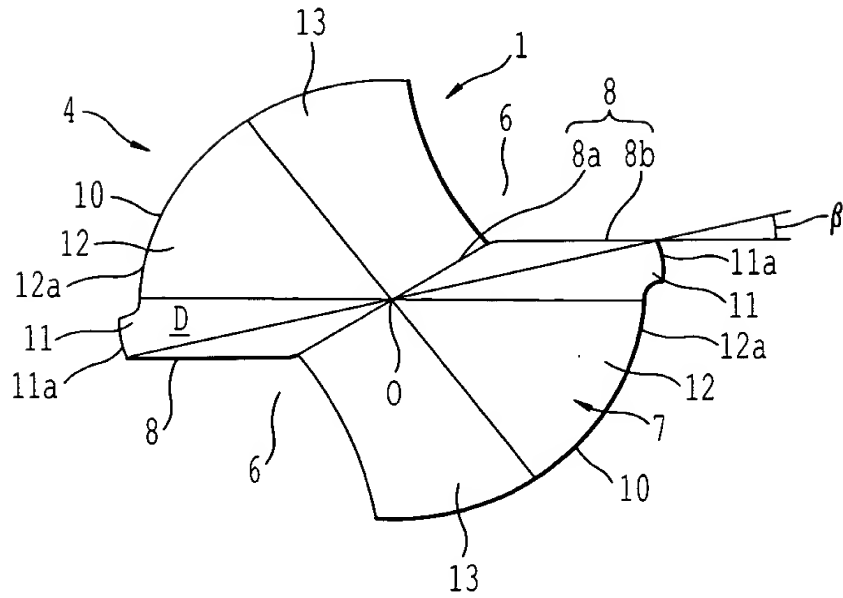
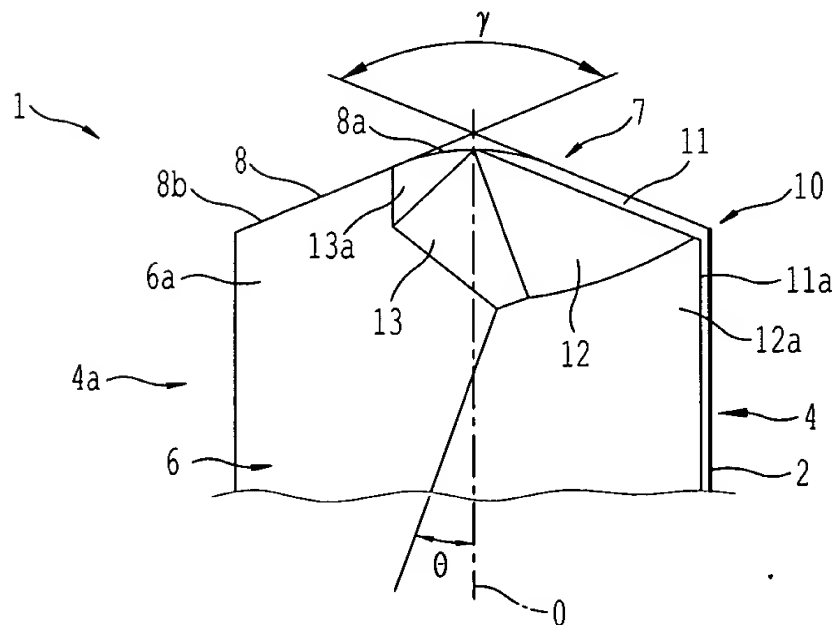
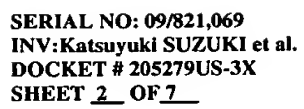


FIG. 2





A schematic diagram showing a cross-sectional view of a circular structure. The diagram includes several concentric circles and radial lines. Key labels include:

- 1**: Points to the outermost curved boundary.
- 4**: Points to a thin layer or gap near the outer boundary.
- 6**: Points to a dashed circle representing an intermediate boundary.
- 10**: Points to a solid line representing another boundary or component.
- 11a**: Points to a specific feature on the left side of the structure.
- Lb**: Labels a portion of the upper-left arc.
- La**: Labels a portion of the upper-right arc.
- 14**: Points to a central circular area defined by a dashed line.
- 16**: Points to a radial line extending from the center towards the bottom.
- 0**: Indicates the central point or origin of the coordinate system.



FIG. 4

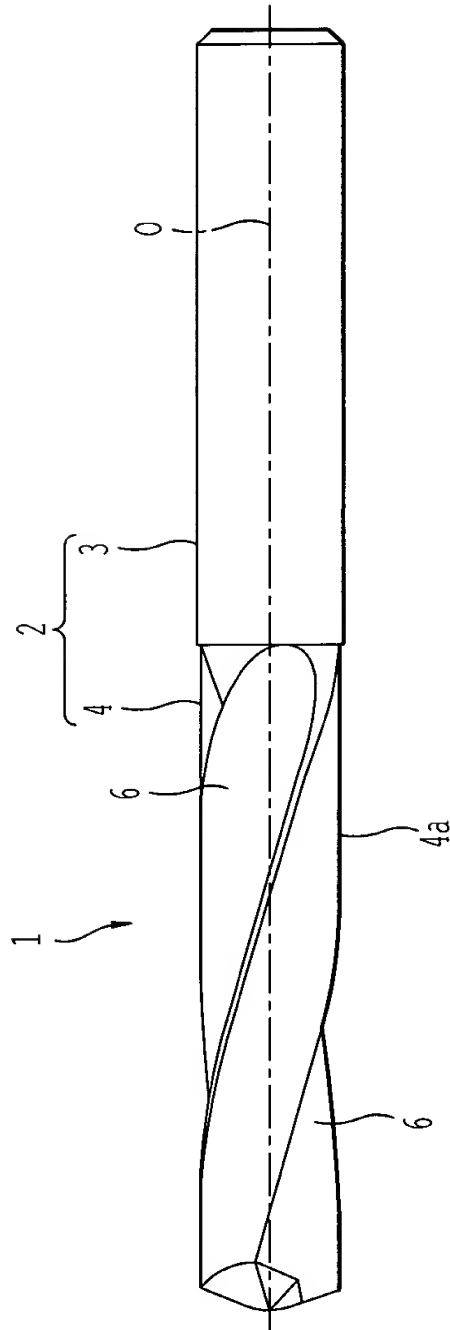
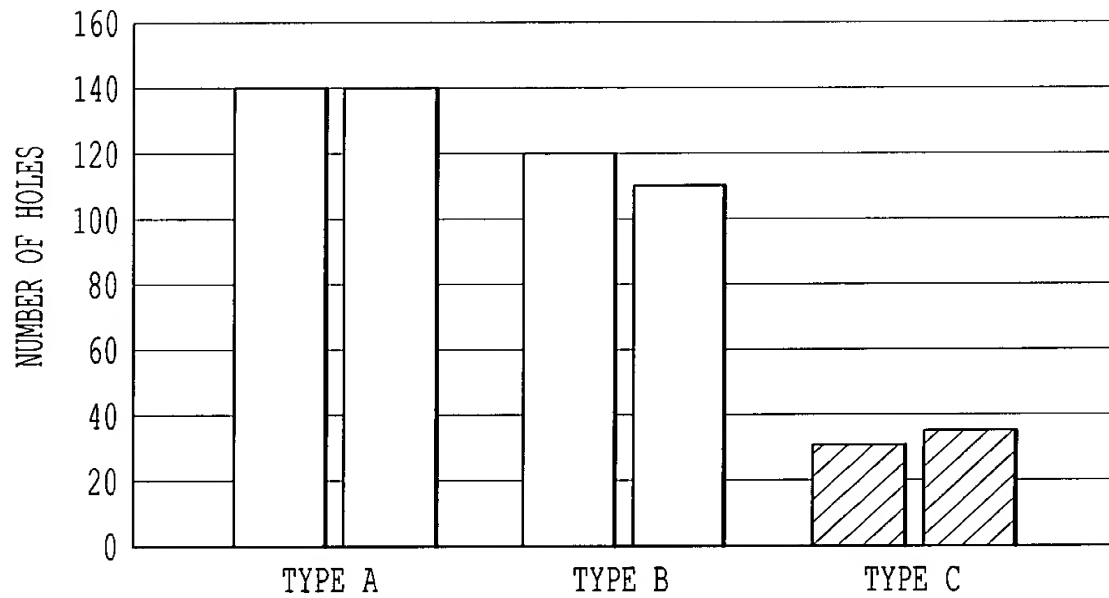


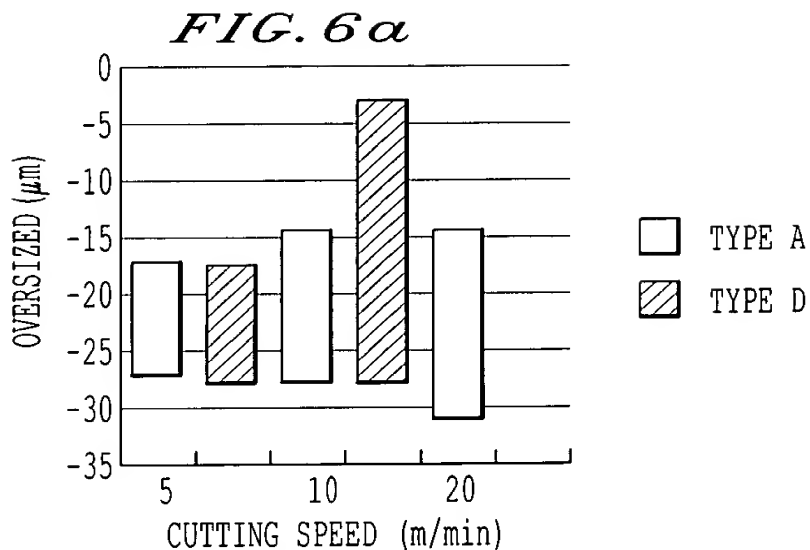


FIG. 5

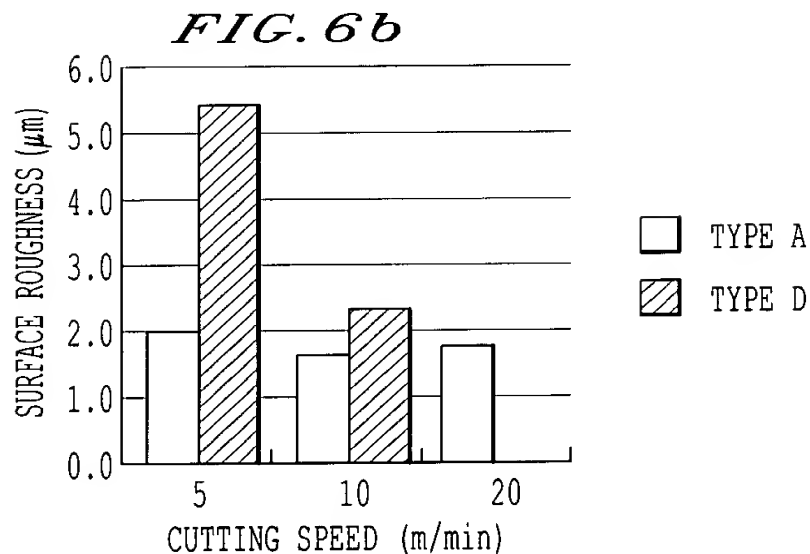




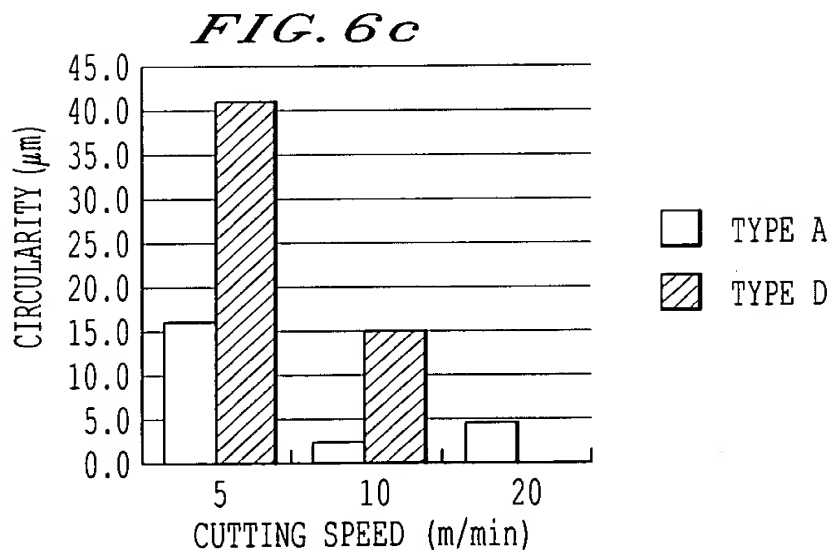
RELATIONSHIP BETWEEN
CUTTING SPEED AND FINENESS



RELATIONSHIP BETWEEN
CUTTING SPEED AND FINENESS

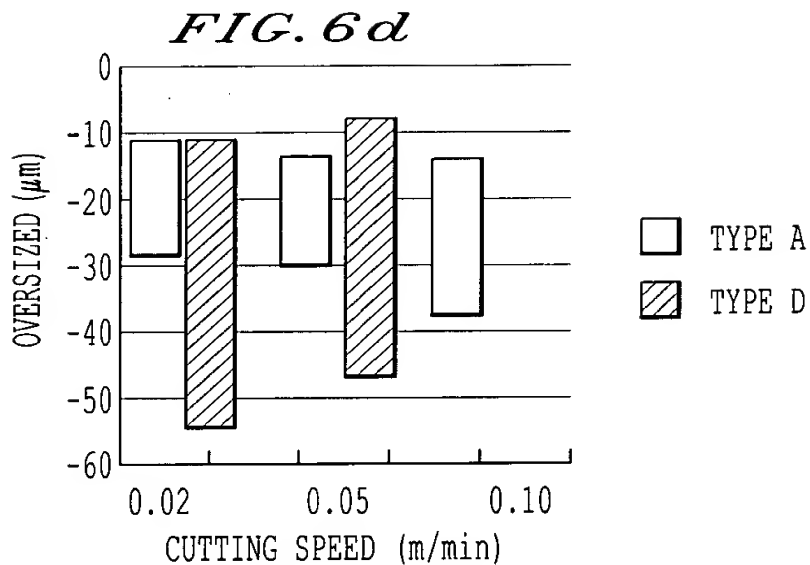


RELATIONSHIP BETWEEN
CUTTING SPEED AND FINENESS

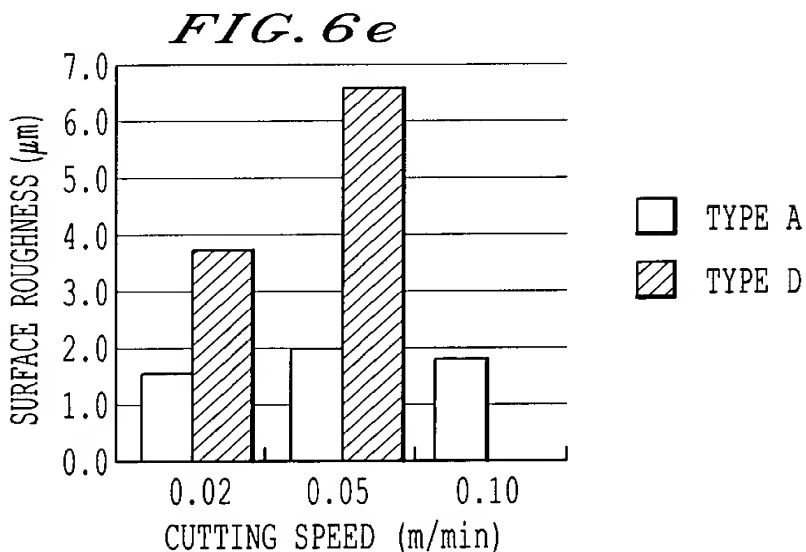




RELATIONSHIP BETWEEN
FEED AND FINENESS



RELATIONSHIP BETWEEN
FEED AND FINENESS



RELATIONSHIP BETWEEN
FEED AND FINENESS

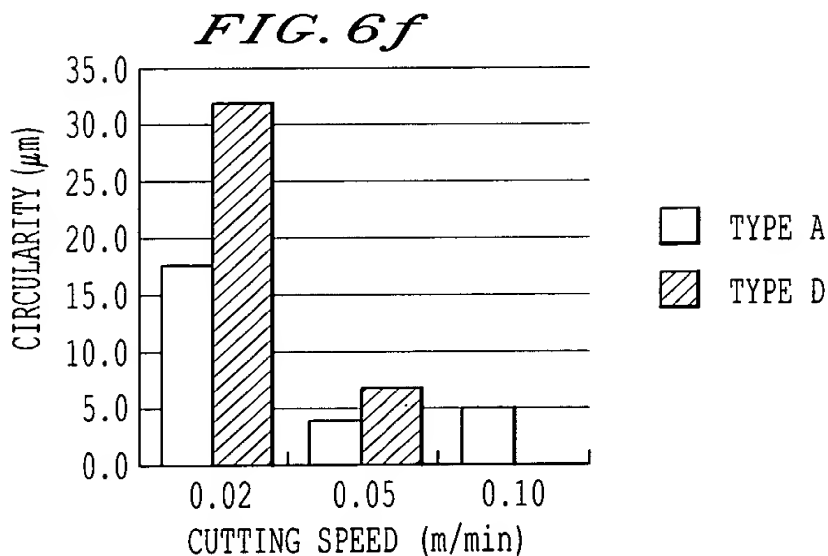




FIG. 7a

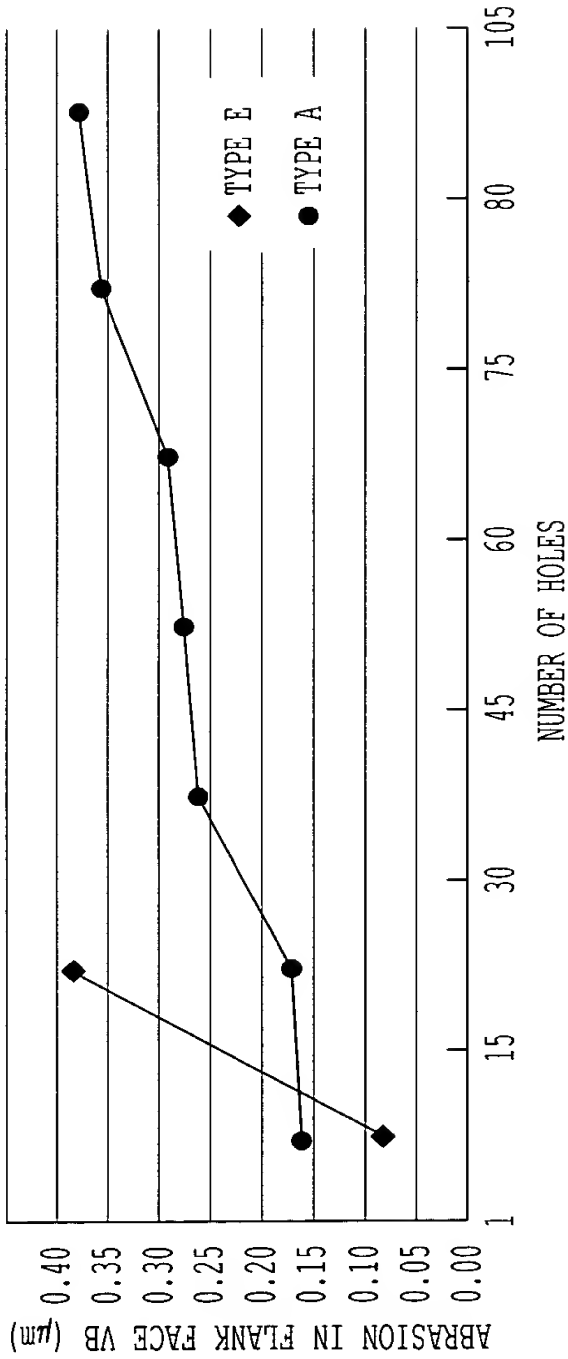


FIG. 7b

